

PRODUCT PRESENTATION KNIFE GATE VALVES BULK SOLIDS HANDLING VALVES

ABOUT JASH

Solid Product Group

Established in the year 1972

> Products:

- Water Control Gates
- Mechanized Fine & Coarse bar screens
- Water hammer control devices
- Bulk material handling valves
- Screw conveyors
- Screw Generators and Pumps
- Disc filters

Markets:

- India, Singapore, Malaysia, Hongkong,
- Indonesia, Bahrain, Oman, Kuwait,
- Jordan, Saudi Arabia, Turkey,
- Italy, Norway, UK, Belgium, USA and
- Many more.



MANUFACTURING UNITS

Solid Product Group



Unit 1, Indore with built up area spanning over 125,000 Sq. feet



Unit 2, Indore with built up area spanning over 155,000 Sq. feet



Unit 3 and 4, SEZ, Pithampur with built up area spanning over 100,000 Sq. feet

Solid Product Group

SOLID PRODUCT GROUP

Product categories :

- Knife gate valves
- Bulk solid handling valves

Knife gate valves :

- Model: ZFI (Unidirectional)
- Model: ZFI-BD (Bidirectional)
- Model: MONO (Partial bidirectional)

Bulk solid handling valves :

- Model: ZFB
- Model: KU (Swing gate)
- Model: VEG (Fab. Slide gate)
- Model: DFG (Double flap valve)

Applications :

- Water & waste water, Sea water
- Power, Cement & Steel
- Pulp & paper
- Chemical & Petrochemical
- Food processing
- Phermacuticals
- Biogas & Agriculture



WHAT IS KNIFE GATE VALVE?

Solid Product Group

Knife Gate Valve is used to slice through sludge or sewerage and a gate is used for normal positive shut off. It is a gate valve design that is distinguished from the standard design by the use of a simple metal plate for the gate.

Knife gate valve can be unidirectional or bidirectional valve designed for general industrial service applications. Knife gate valves can be used for pressure tight isolation of solid-liquid mixes in water and waste water treatment plants and pumping stations, paper and pulp plants, power plants and mining industry.











MODEL: ZFI

SERIES Nomenclature:

Sr. No.	Valve Type	CI / DI	SS / WCB
1	Resilient seated with replaceable metallic band.	C-201	C-211
2	Integral metal seated.	C-202	C-212
3	Resilient seated with replaceable metallic ring.	C-203	C-213
4	Metal seated with replaceable metallic ring.	C-204	C-214
5	Bidirectional.	C-205	C-215



MODEL: ZFI

PRODUCT DESCRIPTION

KNIFE GATE VALVE ■ MODEL: ZFI ■ SERIES: C-201, C-211

Application : These unidirectional valves are most suitable for pressure

tight shut-off for water, sea water, mild slurry, liquid-solid

mixes and dry bulk solid applications.

Available sizes : DN 50 (2") to DN 1200 (48")

Pressure rating : PN3 (45 PSI), PN6 (90 PSI) and PN10 (150 PSI) depending

upon housing material, primarily for liquid applications

Temperature suitability : -20°C to 250°C

Seating : Resilient seat with metallic band

Bonnet : Bolt on type (Optional)

Flange drilling standard : ASME B16.5/ASME B16.47 #150/BS-EN 1092 PN 10/PN 16

Modes of operation : Manual, chain wheel, pneumatic, electric actuator and



MODEL: ZFI

PRODUCT DESCRIPTION

KNIFE GATE VALVE MODEL: ZFI SERIES: C-202, C-212

Application : These unidirectional valves are most suitable for material

tight shut-off for mild slurry, liquid-solid mixes and dry bulk

solid applications.

Available sizes : DN 50 (2") to DN 1200 (48")

Pressure rating : PN3 (45 PSI), PN6 (90 PSI) and PN10 (150 PSI) depending

upon housing material, primarily for liquid applications

Temperature suitability : -20°C to 1100°C

Seating : Integral metal seated

Bonnet : Bolt on type (Optional)

Flange drilling standard : ASME B16.5/ASME B16.47 #150/BS-EN 1092 PN 10/PN 16

Modes of operation : Manual, chain wheel, pneumatic, electric actuator &



MODEL: ZFI

PRODUCT DESCRIPTION

KNIFE GATE VALVE MODEL: ZFI SERIES: C-203, C-213

Application : These unidirectional valves are most suitable for pressure

tight shut-off for water, sea water, mild slurry and liquid-solid

mixes

Available sizes : DN 1400 (56") to DN 2400 (96"), higher sizes on request

Pressure rating : PN3 (45 PSI), PN6 (90 PSI) and PN10 (150 PSI) depending

upon housing material

Temperature suitability : -20°C to 250°C

Seating : Resilient seat with replaceable metal ring

Bonnet : Bolt on type (Optional)

Flange drilling standard : ASME B16.5/ASME B16.47 #150/BS-EN 1092 PN 10/PN 16

Modes of operation : Manual / chain wheel through gear, electric actuator &



MODEL: ZFI

PRODUCT DESCRIPTION

KNIFE GATE VALVE ■ MODEL: ZFI ■ SERIES: C-204, C-214



Application : These unidirectional valves are most suitable for material

tight shut-off for mild slurry, liquid-solid mixes and for dry

abrasive media.

Available sizes : DN 1400 (56") to DN 2400 (96"), higher sizes on request

Pressure rating : PN3 (45 PSI), PN6 (90 PSI) and PN10 (150 PSI) depending

upon housing material, primarily for liquid applications

Temperature suitability : -20°C to 950°C

Seating : Metal seat with replaceable metal ring

Bonnet : Bolt on type (Optional)

Flange drilling standard : ASME B16.5 / ASME B16.47#150 / BS-EN 1092 PN 10 / PN 16

Modes of operation : Manual/chain wheel through gear, electric actuator and

MODEL: ZFI-BD

PRODUCT DESCRIPTION

KNIFE GATE VALVE MODEL: ZFI SERIES: C-205, C-215



Application : These bidirectional valves are most suitable for pressure

tight shut-off for water, sea water, mild slurry and liquid-solid

mixes.

Available sizes : DN 50 (2") to DN 2400 (96"), higher sizes on request

Pressure rating : PN3 (45 PSI), PN6 (90 PSI) and PN10 (150 PSI) depending

upon housing material

Temperature suitability : -20°C to 250°C

Seating : Resilient seat with replaceable metal ring

Bonnet : Bolt on type (Optional)

Flange drilling standard : ASME B16.5/ASME B16.47#150/BS-EN 1092 PN 10/PN 16

Modes of operation : Manual, chain wheel, pneumatic, electric actuator and



MODEL: MONO

MODEL: MONO

SERIES Nomenclature:

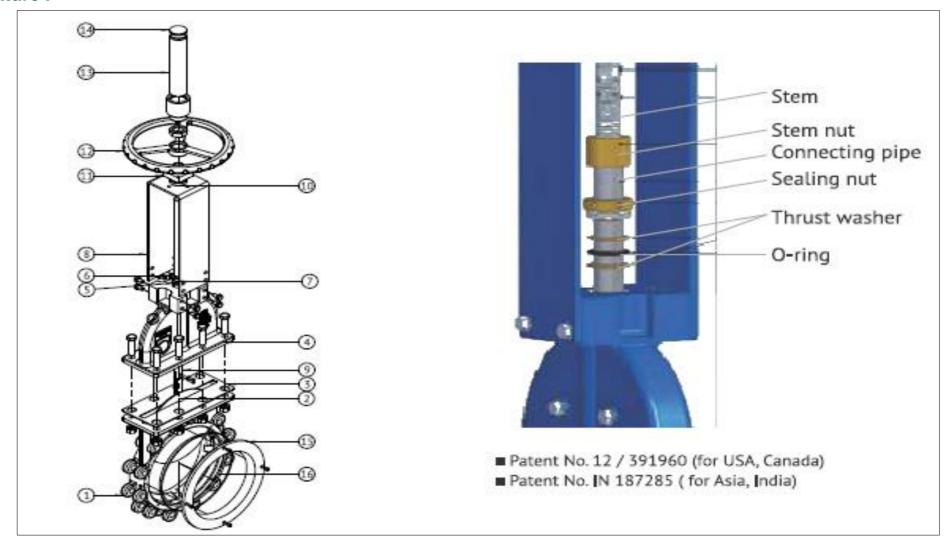
Sr. No.	Valve Type	CI / DI	SS
1	Resilient seated with replaceable metallic ring.	C-102	C-112



Knife gate valves

MODEL: MONO

Parts Nomenclature:



MODEL: MONO

Parts Nomenclature : Series C-102, C-112

Part No.	Description	Material of construction
1	Housing	Cast iron IS 210 Gr. FG 260/ Cast ductile iron ASTM A 536 Gr. 65-45-12 / Cast stainless steel ASTM A 351 Gr. CF: 8 / CF: 8 M / CF: 3 M / CK: 20 / Super duplex
2	Gate	Stainless steel ASTM A 240 Gr. 304 / 316
3	Bonnet Gasket	EPDM
4	Bonnet	Cast ductile iron ASTM A 536 Gr. 65-45-12 / Cast stainless steel ASTM A 351 Gr. CF: 8 / CF: 8 M / CF3 M / CK: 20 / Super duplex
5	Spacer	Stainless steel ASTM A 240 Gr. 304 / 316 / 310
6	Gland O Ring	EPDM
7	Sealing Nut (Gland)	Stainless steel ASTMA 240 Gr. 304/316/310
8	Yoke	Carbon steel (IS:2062 Gr. E250) / Stainless steel ASTM A 240 Gr. 304 / 316
9	Stem	Stainless steel ASTM A 276 Gr. 304 / 316
10	Stem Nut	Brass
11	Adapter Plate	Carbon Steel (IS:2062 Gr. E250) / Stainless steel ASTM A 240 Gr. 304 / 316
12	Hand wheel	Cast ductile iron ASTM A 536 Gr. 65-45-12 / Carbon Steel (IS:2062 Gr. E250)
13	Stem protector	Carbon Steel/Polycarbonate
14	Cap	PVC
15	Seat: (a) Resilient seat retained by replaceable metallic seat retainer ring (b) Non integral metal seat	Cast ductile iron ASTM A 536 Gr. 65-45-12 / Cast stainless steel ASTM A 351 Gr. CF: 8 / CF: 8 M / CF: 3 M / CK: 20 / Super duplex / Cast carbon steel ASTM A 216 Gr. WCB Cast ductile iron ASTM A 536 Gr. 65-45-12 / Cast stainless steel ASTM A 351 Gr. CF: 8 / CF: 8 M / CF: 3 M / CK: 20 / Super duplex / Cast carbon steel ASTM A 216 Gr. WCB
16	Seal	NBR/EPDM/Viton/White Neoprene

MODEL: MONO

PRODUCT DESCRIPTION

KNIFE GATE VALVE - MODEL: MONO - SERIES: C-102 & C-112



Application : These are bonneted unidirectional valves suitable for

pressure tight shut-off for water, sea water and liquid-solid mixes. These are partially bidirectional and are glandless thereby offering low operating torque as compared to

conventional knife gate valves.

Available sizes : DN 50 (2") to DN 1200 (48")

Pressure rating : PN3 (45 PSI), PN6 (90 PSI) and PN10 (150 PSI) depending

upon housing material

Temperature suitability : -20°C to 250°C

Seating : Resilient seat with replaceable metal ring

Bonnet : Provided

Flange drilling standard : ASME B16.5 / ASME B16.47 #150 / BS-EN 1092 PN 10 / PN 16

Modes of operation : Manual, chain wheel, pneumatic, electric actuator & Hydraulic



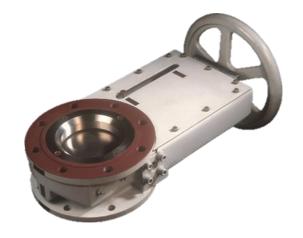
MODEL: ZFB

Slide gate valves

MODEL: ZFB

SERIES Nomenclature:

Sr. No.	Valve Type	CI / DI	WCB / SS
1	Resilient seated with replaceable metallic ring.	C-601	C-611
2	Inflatable seal with replaceable metal ring.	C-602	C-612





Slide gate valves

MODEL: ZFB

PRODUCT DESCRIPTION

SLIDE GATE VALVE - MODEL: ZFB - SERIES: C-601, C-611

Application : These unidirectional valves are suitable for pressure tight

shut-off upto 3 Bar (45 PSI) for powder and granular materials. Its unique design ensures minimal material retention in valve, ability to achieve shut-off in standing columns and are leak

tight to environment.

Available sizes : DN 100 (4") to DN 600 (24")

Pressure rating : PN3 (45 PSI)

Temperature suitability : -20°C to 250°C

Seating : Resilient seat with replaceable metal ring

Dust enclosure : Provided

Flange drilling standard : ASME B16.5 / ASME B16.47 #150 / BS-EN 1092 PN 10

Modes of operation : Manual, chain wheel, pneumatic, electric actuator & Hydraulic



MODEL: ZFB

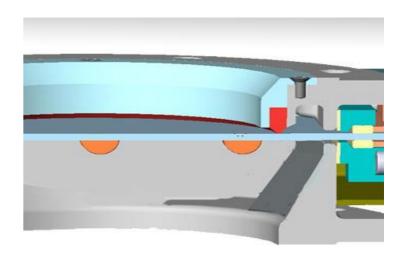
PRODUCT DESCRIPTION

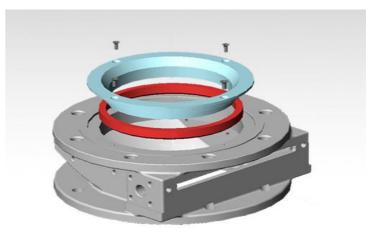
Seat sealing arrangement: Series C-601, C-611 -

Soft seated design for low pressure application.

- Wiper type rubber peripheral face seal to scrape powdery material from gate during opening.
- Seal designed for easy replacement at site with minimum efforts and skills.
- Seal retainer ring to guide the material flow towards the valve center and to reduce the seal wear by preventing exposure to material flow.

Slide gate valves





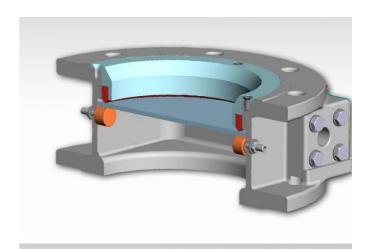
MODEL: ZFB

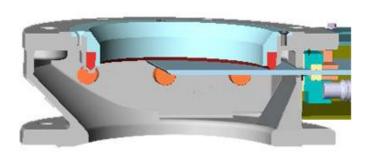
Slide gate valves

PRODUCT DESCRIPTION

Guide arrangement: Series C-601, C-611 -

- Externally adjustable gate guides to support the gate in closed condition of the valve and control the leakage across the gate.
- Large internal space around and above the seal face enables full closure of gate by displacement of densely packed standing column of material.





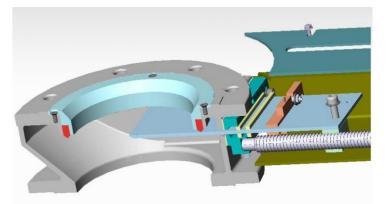
MODEL: ZFB

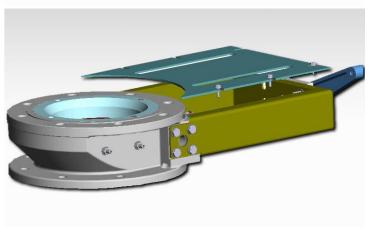
Slide gate valves

PRODUCT DESCRIPTION

Cross seal and encapsulation box: Series C-601, C-611 -

- Cross seal housed in cartridge with a pusher. This enables to adjust the tightness of gland packing onto the gate after a prolonged use.
- Encapsulation box to prevent the powdery material leaking through the cross seal from falling out of the valve and spoil the plant environment.





Slide gate valves

MODEL: ZFB

PRODUCT DESCRIPTION

SLIDE GATE VALVE MODEL: ZFB SERIES: C-602, C-612

Application : These unidirectional valves are suitable for pressure tight

shut-off upto 5 Bar (70 PSI) for powder and granular materials from flow side only. Its unique design ensures minimal material retention in valve, ability to achieve shut-

off in standing columns and leak tight to environment.

Available sizes : DN 100 (4") to DN 600 (24")

Pressure rating : PN5 (70 PSI)

Temperature suitability : -20°C to 250°C

Seating : Inflatable seal with replaceable metal ring

Dust enclosure : Provided

Flange drilling standard : ASME B16.5/ASME B16.47#150 / BS-EN 1092 PN 10

Modes of operation : Pneumatic





MODEL: KU-STD

MODEL: KU-STD

Swing gate valves

SERIES Nomenclature:

Sr. No.	Valve Type	CI / DI	WCB/SS
1	Resilient seated with viper seal.	C-301	C-311



MODEL: KU-STD

Swing gate valves

PRODUCT DESCRIPTION

SWING GATE VALVE - MODEL: KU-STD - SERIES: C-301, C-311

Application : These unidirectional valves are suitable for pressure tight

shut off upto 3 Bar (45 PSI) for powders and granular materials. Its unique design offers fast shut-off (less than 3 Secs, even manually) and allow shut-off in standing columns

and are leak tight to environment.

Available sizes : DN 100 (4") – DN 400 (16")

Pressure rating : PN3 (45 PSI)

Temperature suitability : -20°C to 250°C

Seating : Resilient seated with viper seal

Flange drilling standard : ASME B16.5 / ASME B16.47 #150 / BS-EN 1092 PN 10

Modes of operation : Manual, pneumatic

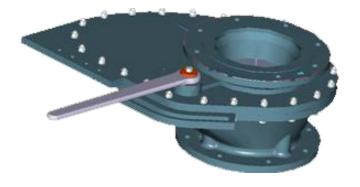


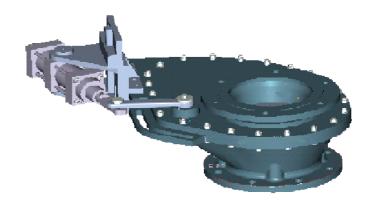
MODEL: KU-STD

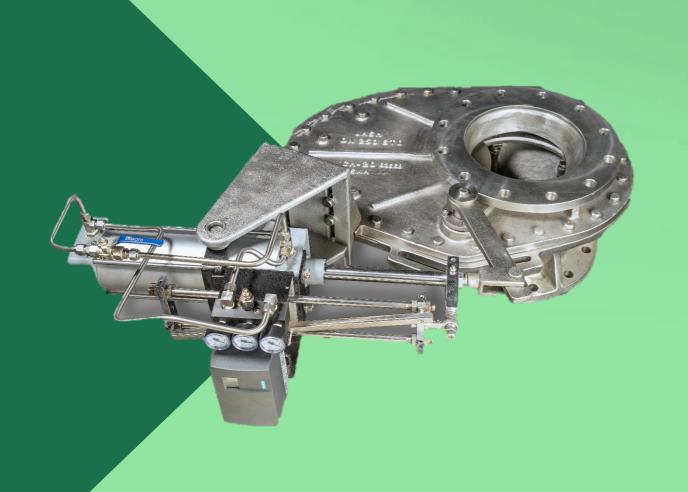
PRODUCT DESCRIPTION

- Unidirectional valve with peripheral face sealing.
- Soft seated wiper type sealing system.
- Swinging operation of gate, Opening / closing < 3 seconds.
- Zero seat leakage at 1 bar.
- No leakage to environment.
- Encapsulated gate operation, no glands required.
- Size range : DN 100–DN 400.
- Housing material options : CI / WCB / SS
- Operation : Manual / Pneumatic / Motorized
- For quick & reliable shutoff requirements.
- For coarse metering of bulk solids.
- For high cycle operations.
- For environmentally safe handling of hazardous materials.









MODEL: KU-HT

Swing gate valves

MODEL: KU-STD

SERIES Nomenclature:

Sr. No.	Valve Type	CI / DI	SS
1	Integral / replaceable metal seat.	-	C-312



Swing gate valves

MODEL: KU-HT

PRODUCT DESCRIPTION

SWING GATE VALVE MODEL: KU-HT SERIES: C-312



Application : These are high temperature unidirectional valves suitable

for bed ash drain application in coal fired boilers. These valves are made up of special grade stainless steel to suit higher temperature. Its unique design offers fast shut-off

(less than 1 sec.) and allow shut-off in standing columns and

are leak tight to environment.

Available sizes : DN 100 (4") – DN 400 (16")

Pressure rating : PN3 (45 PSI)

Temperature suitability : 800°C to 1100°C

Seating : Integral/replaceable metal seat

Flange drilling standard : ASME B16.5 / ASME B16.47#150 / BS-EN 1092 PN 10

Modes of operation : Manual, pneumatic



MODEL: KU-PAM

Swing gate valves

MODEL: KU-PAM

SERIES Nomenclature:

Sr. No.	Valve Type	CI / DI	WCB / SS
1	Integral / replaceable metal seat.	C-303	C-313



Swing gate valves

MODEL: KU-PAM

PRODUCT DESCRIPTION

SWING GATE VALVE MODEL: KU-HP+PAM SERIES: C-303, C-313



Application : These bidirectional valves are designed for pressure and

vacuum tight shut-off upto 5 Bar (70 PSI) in pneumatic conveying of bulk solid materials. These valves are leak tight to environment and are ideal as main inlet valve of pressure vessel in dense phase conveying and can also be used as

replacement of dome valves.

Available sizes : DN 100 (4") – DN 400 (16")

Pressure rating : PN5 (70 PSI)

Temperature suitability : -20°C to 250°C

Seating : Resilient seated with inflatable seal. Replaceable metal

ring (Optional)

Flange drilling standard : ASME B16.5 / ASME B16.47#150 / BS-EN 1092 PN 10

Modes of operation : Pneumatic



MODEL: DFG

Double flap valves

MODEL: DFG

SERIES Nomenclature:

Sr. No.	Valve Type	CI / DI	WCB/SS
1	Metal seat with replaceable cone and flapper.	C-401	
2	Metal seat with replaceable cone and flapper.	C-402	



MODEL: DFG

Double flap valves

PRODUCT DESCRIPTION

DOUBLE FLAP VALVE - MODEL: DFG - SERIES: C-401

Application : These valves are ideal for air lock, batching or metering

applications in free-flowing and abrasive bulk materials. These are especially designed to prevent bridging of material in the valve and enable in-situ replacement of seat

and flapper. These valves are offered in short height for

space tight installations.

Available sizes : Sq. 200 (8") – Sq. 400 (16")

Flow rate : $1.0 - 4.5 \text{ m}^3/\text{hr}$.

Pressure rating : PN3 (45 PSI)

Temperature suitability : -20°C to 800°C

Seating : Metal seated with replaceable cone and flapper

Flange drilling standard : As per Jash-Schütte

Modes of operation : Counter weight, pneumatic, geared motor



MODEL: DFG

Double flap valves

PRODUCT DESCRIPTION

DOUBLE FLAP VALVE MODEL: DFG SERIES: C-402

Application : These valves are ideal for air lock, batching or metering

applications in free-flowing and abrasive bulk materials. These are especially designed to prevent bridging of material in the valve and enable in-situ replacement of seat

and flapper. These are provided with increased height to

handle higher flow rate.

Available sizes : Sq. 200 (8") – Sq. 300 (12")

Flow rate : $2.50 - 8.0 \,\mathrm{m}^3/\mathrm{hr}$.

Pressure rating : PN3 (45 PSI)

Temperature suitability : -20°C to 800°C

Seating : Metal seated with replaceable cone and flapper

Flange drilling standard : As per Jash Schütte

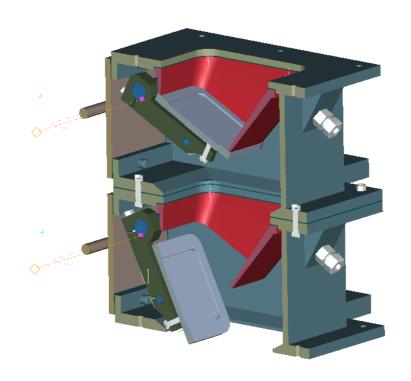
Modes of operation : Counter weight, pneumatic, geared motor

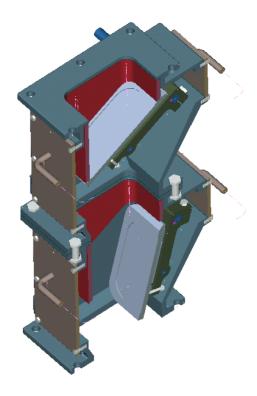


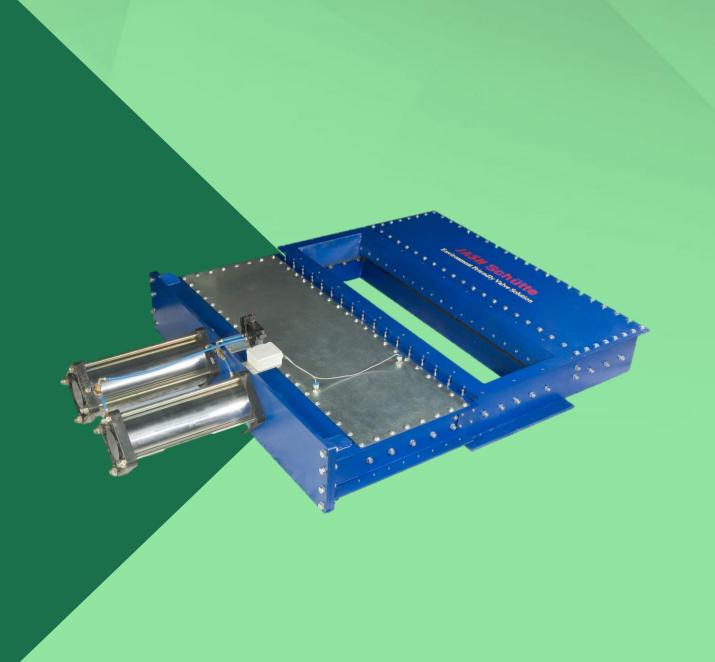
Double flap valves

MODEL: DFG PRODUCT DESCRIPTION

- Seat and flapper made of EN8 hardened material to withstand abrasion and ensure long life.
- Mating faces of seat and flappers lapped to a high accuracy for improved leak tight performance.
- Replaceable type seat and flapper to prevent replacement of full housing due to wear.







MODEL: VEG

MODEL: VEG Slide gate valve

SERIES Nomenclature:

Sr. No.	Valve Type	MS	SS
1	Integral metal seat / resilient seat, inflatable seat as optional.	C-531	C-541



Slide gate valve

MODEL: VEG

PRODUCT DESCRIPTION

FABRICATED SLIDE GATE VALVE MODEL: VEG SERIES: C-531, C-541



Application : The VEG series valves are fabricated valves and are custom

built to suit the size & application requirement of customer.

Available sizes : From Sq. 100 (4") – Sq. 4000 (160") mm or as required by

customer.

Temperature suitability : -20°Cto 950°C

Seating : Integral metal seat, resilient seat and inflatable seat is

offered as optional

Flange drilling : As per Jash-Schütte

Modes of operation : Manual, chain wheel, pneumatic, geared motor, electric

actuator and hydraulic

Creating a sustainable environment Worldwide!



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